

# \* PRODUCT INFORMATION \*

## **HUSKEY™ SOLUBLE CUTTING OIL**

### **DESCRIPTION**

**HUSKEY SOLUBLE CUTTING OIL** is a versatile, compounded, water-soluble cutting oil designed primarily as a lubricant and coolant for cutting and grinding operations on both ferrous and non-ferrous metals. **HUSKEY SOLUBLE CUTTING OIL** has proven outstanding as a coolant for heavy-duty machining operations, as an emulsifiable hydraulic oil and as a rust preventative.

### **USAGE**

**HUSKEY SOLUBLE CUTTING OIL** is recommended for most milling, drilling, turning, cut-off and power sawing of ferrous and non-ferrous metals. It is also effective in reaming, broaching, tapping and grinding operations.

### **ADVANTAGES**

- Good lubricity for Smooth Finishes
- Multi-purpose, Good from Light to Heavy-Duty Operations
- Excellent Corrosion and Stain Control
- Excellent Emulsification of Water

### **TYPICAL SPECIFICATIONS**

<b>TEST</b>	<b>ASTM METHOD</b>	<b>RESULT</b>
Viscosity, SUS @ 100EF	D-445	300
Neutralization (Acid) No.	D-94	1.2
Flash Point, EF	D-92	325
Aluminum Corrosion Test, 24 hr. @ 140°F	D-665	PASS
Copper Corrosion Test	D-665	PASS
Steel Corrosion Test, 24 hr. @ 140°F	D-665	PASS
Emulsion Stability, 48 hr. @ 185°F	D-3707	Excellent

### **PACKAGE AVAILABILITY**

1 gal. Jug (4/case), 5 gal. Pail  
15 gal. Keg and 55 gal. Drum

The name of this product or group of products is for product identification only. HUSK-ITT CORPORATION makes no warranties, representations or conditions of any kind expressed or implied whether for merchantability or fitness with respect to these products. The final determination of the suitability of the products for the application contemplated by the user is the sole responsibility of the buyer. HUSK-ITT CORPORATION sales personnel are not authorized to amend this warranty limitation.

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## **HUSKEY Specialty Lubricants**

manufactured by HUSK-ITT Corporation / SPECIALTY LUBRICANTS Corporation

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